# Features of Electronic Emission from Surface of Dielectric Thin-film Materials with Ion-beam Etching

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(Received 19 May 2014; published online 15 July 2014)

This work presents a series of experimental studies aimed at validating the main theoretical aspects of the ion-electron emission in conditions of ion-beam etching and lookup the possibility of practical realization of the method of operative control processes ion-beam etching different dielectric thin film materials of electronic technics.

In the real article the estimation of influence of the pointed superficial potential is conducted in dielectric tape on the integral signal of secondary electrons at an ionic etch.

The electric field strength in dielectric film under the influence of the induced potential creates prerequisites for the emergence of "Malterovskay" emission, defined by properties actually dielectric and properties of the substrate.

**Keywords:** Ion-electronic emission, Ion-beam etching, Secondary electron current, Electric field strength, Electron affinity, Surface electron states, Surface potential.

PACS number: 79.90. + b

# 1. INTRODUCTION

The use of signal of ion-electronic emission for control of process of an ion-beam etches takes on the special significance at forming of heterostructures including dielectric thin-films [1-3].

Research of ion-electronic emission from the surface of massive dielectrics the great number of works is sanctified to [4-5]. It is set that value of coefficient of ion-electronic emission  $\gamma$  for them in 10-100 times higher, and thresholding of energies for kinetic emission on an order less than, what for metals. A substantial contribution to electronic emission gives excitation of electrons from the valence zone of dielectric, that is the kinetic breaking of electrons out of dielectric carries by volume character.

Published results on ion-electronic emission in the process of an ion-beam etch, including reactive, dielectric thin-films very limit. In-process [6] the comparative analysis of relative change of coefficient of ion-electronic emission is conducted for metallic, oxide and nitride of thin-films at a magnetron etch by the ions of Ar  $^+$ .

## 2. EXPERIMENTAL SECTION

In the real article the estimation of influence of the pointed superficial potential is conducted in dielectric tape on the integral signal of secondary electrons at an ionic etch. Conformities to law of change of current of secondary electrons  $I_{se}$  are investigated at a reactive ion-beam etch of heterostructures, containing tapes of nitrides and oxides.

Experimental results and discussion of research methodology for the receipt of results on electronic emission the series of experiments were conducted on specially formed thin-films multi-layered heterocompositions:

- dielectric / semiconductor (Si<sub>3</sub>N<sub>4</sub> / Si);
- dielectric / metal / semiconductor (Ta<sub>2</sub>O<sub>5</sub> / Al / Si);
- metal / dielectric / semiconductor (Al / TiO<sub>2</sub> / Si).

The prepared standards of multi-layered structures were subjected reactive ion-beam etch in mixture of gases of Ar (80 %) +  $CF_4$  (20 %) with control of integral signal of current of secondary electrons in the process of etch.

Measuring of current of secondary electrons  $I_{se}$  in the process of ionic etch with the use of the electric chart presented on a Fig. 1.

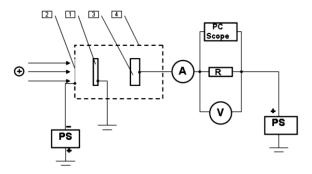


Fig. 1 – Electrical scheme of the experiment: 1 – sample, 2 – metal grid, 3 – electron receiver, 4 – metal container with a diaphragm

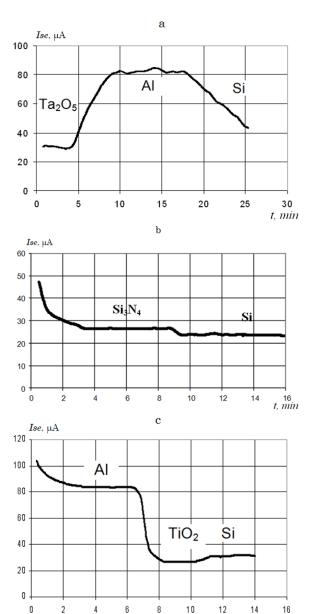
For prevention of hit of primary particles, charged secondary particles (negative and positive ions) and tertiary electrons the receiver of electrons is situated after the investigated standard.

The results of measuring of current of secondary electrons in the process of ionic etch are presented on a Fig. 2.

The level of integral signal of current of secondary electrons from the surface of the investigated structures is similar to the analogical signal for metallic and semiconductor materials.

Following the substantive provisions of physics of surface, it is possible to suppose that emission properties of dielectric thin-films depend on electric field, form in a dielectrics superficial potential, pointed ionic

The article was reported at the International Conference «The Advanced Technology, Equipment and Analytical Systems for Materials», Kursk, 13-14 May, 2014



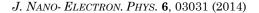
t, min

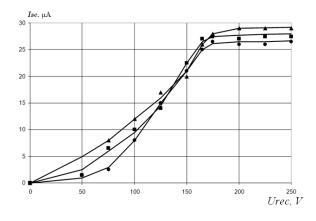


**Fig. 2** – Dependence of current of secondary electrons  $I_{se}$  on time of etch *t* structures in mixture of gases of Ar (80 %) + CF<sub>4</sub> (20 %)

bunch in the process of ionic etch. The surface potential, pointed by an ionic bunch in the prospected dielectric tapes at the satiation of current of the secondary electrons caught by a receiver, was determined on methodology by expounded in [7], bit tension was set at the level of 1 kV, current of ions – 50  $\mu$ A, the satiation of current of secondary electrons was fixed at potential on a receiver to 300 V.

The results of measuring are presented on a fig. 3. It ensues from the got results, that at the small values of the potential given on the receiver of Urec, in technological space of working chamber there is the electric field insufficient for catching of part of secondary electrons. With the increase of *Urec* the amount of electrons able to attain the surface of receiver increases and the satiation of current of secondary electrons comes under reaching some boundary value *Urec* = *Uboun*.





•  $-Si_3N_4/Si$ , =  $-Al/TiO_2/Si$ ,  $-Ta_2O_5/Al/Si$ 

**Fig. 3** – Dependence of current of secondary electrons  $I_{se}$  on potential on the receiver of electrons of  $U_{rec}$ .

Potential at that there is a satiation of current of secondary electrons of  $U_{reg}$  for dielectric tapes of  $Si_3N_4$  – 180 V,  $Ta_2O_5$  – 210 V,  $TiO_2$  – 190 V (± 5 V).

Superficial potential created by an ionic bunch, on the surface of dielectric tape determined on a formula [7]:

$$\varphi_n = \frac{r_i}{\sqrt{\pi}L} U_{boun}$$

where  $r_i$  – is a radius of ionic bunch on the surface of tape, L – it is distance between substrate and receiver.

Superficial potential  $\varphi_n$  made for: Si<sub>3</sub>N<sub>4</sub> – 20,8 V, Ta<sub>2</sub>O<sub>5</sub> – 24,3 V, TiO<sub>2</sub> – 21,9 V.

Electric field strength in the volume of dielectric tape made:  $Si_3N_4 - 21 \cdot 10^{-7}$  V/m,  $Ta_2O_5 - 24,3 \cdot 10^{-7}$  V/m,  $TiO_2 - 21,9 \cdot 10^{-7}$  V/m.

In a structure metal – dielectric at presence of positive potential on dielectric tape electrons of inject from a metal in a dielectric. For clarification of mechanism of Malterovskay emission it is necessary to analyse physical processes what be going on in dielectric tape under influence of internal electric field.

Three areas of origin of potential are possible in a structure: border of structure metallic tape - dielectric tape, material of dielectric, pores in tape of dielectric.

Substantial role in the mechanism of emission of Malter taken to porosity of tape of dielectric. Free runs of electrons in the pores comparable with the linear sizes of pores along the field. At motion in pores electrons can accumulate energy, sufficient for the shock ionizing, increasing the amount of electrons in the zone of conductivity of dielectric.

It should be noted that level of current of secondary electrons from the surface of the dielectric tapes besieged on wafers from different materials, differ on a size, id est determined by emission properties of wafer.

### 3. CONCLUSION

Experimental researches of thin-films structures: dielectric – a semiconductor, dielectric – metal – semiconductor, metal – dielectric – semiconductor, allowed to estimate influence of the pointed superficial positive potential on the size of current of secondary electrons. The theoretical estimation of the pointed potential the size of that made for tape of  $Si_3N_4$  is conducted – 20,8 V, for tape of FEATURES OF ELECTRONIC EMISSION FROM SURFACE OF...

J. NANO- ELECTRON. PHYS. 6, 03031 (2014)

 $Ta_2O_5-24,3$  V, for tape of  $TiO_2-21,3$  V.

Electric field strength, arising up in dielectric tape under influence of the pointed potential, creates pre-

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